



PARTS LIST FOR  
AIR COMPRESSORS

***AM1-PR07\_PK07-08M***

***AM1-PR07-20M***

***AM1-PH65-08M***

***AM1-PH65-20M***

ENGINE OIL GRADE:	SAE10W-30
ENGINE OIL CAPACITY	
HONDA/SUBARU:	20 oz./0.591 L
KOHLER:	19.2 oz./0.568 L
MAXIMUM PRESSURE:	125 PSI
COMPRESSOR OIL GRADE:	SAE 30W NON-DETERGENT
COMPRESSOR OIL CAPACITY:	9.5 oz./0.28 L

This Parts Listing has been compiled for your benefit. You can be assured your Mi-T-M Gasoline Air Compressor was constructed and designed with quality and performance in mind. Each component has been rigorously tested to insure the highest level of acceptance.

The contents of this Parts Listing are based on the latest product information available at the time of publication. Mi-T-M reserves the right to make changes in price, color, materials, equipment, specifications or models at any time without notice.

## **WARNING**

THIS IS A PROFESSIONAL GASOLINE AIR COMPRESSOR. CAUTION SHOULD BE OBSERVED WHEN USING OR REPAIRING THIS UNIT! READ AND FOLLOW THE SAFETY WARNINGS LISTED BELOW BEFORE ATTEMPTING ANY REPAIRS ON THIS GASOLINE AIR COMPRESSOR!

## **SAFETY WARNINGS**

1. NEVER alter or modify the equipment. Be sure any accessory items and system components being used will withstand the pressure developed. Serious injury may occur from an air compressor malfunction or exploding accessories if incorrect system components, attachments or accessories are used. NEVER exceed manufacturers maximum allowable pressure rating of attachments. Use only genuine Mi-T-M parts for repair of your air compressor. Failure to do so can cause hazardous operating conditions and will VOID warranty.
2. NEVER make adjustments on machinery without first removing the ignition cable from the engine spark plug. Turning over the machinery by hand during adjustment or cleaning might start the engine, causing serious injury to the operator.
3. Know how to stop and bleed pressures quickly. Be thoroughly familiar with controls. Do not operate without protective covers/guards.
4. Before servicing the unit, turn unit off, relieve the pressure and allow the unit to cool down. Service in a clean, dry, flat area. Block the wheels to prevent the unit from moving. Be especially careful to properly dispose of any flammable materials.
5. After testing the machine, DO NOT leave the pressurized unit unattended. Shut off the unit and pressure before leaving.

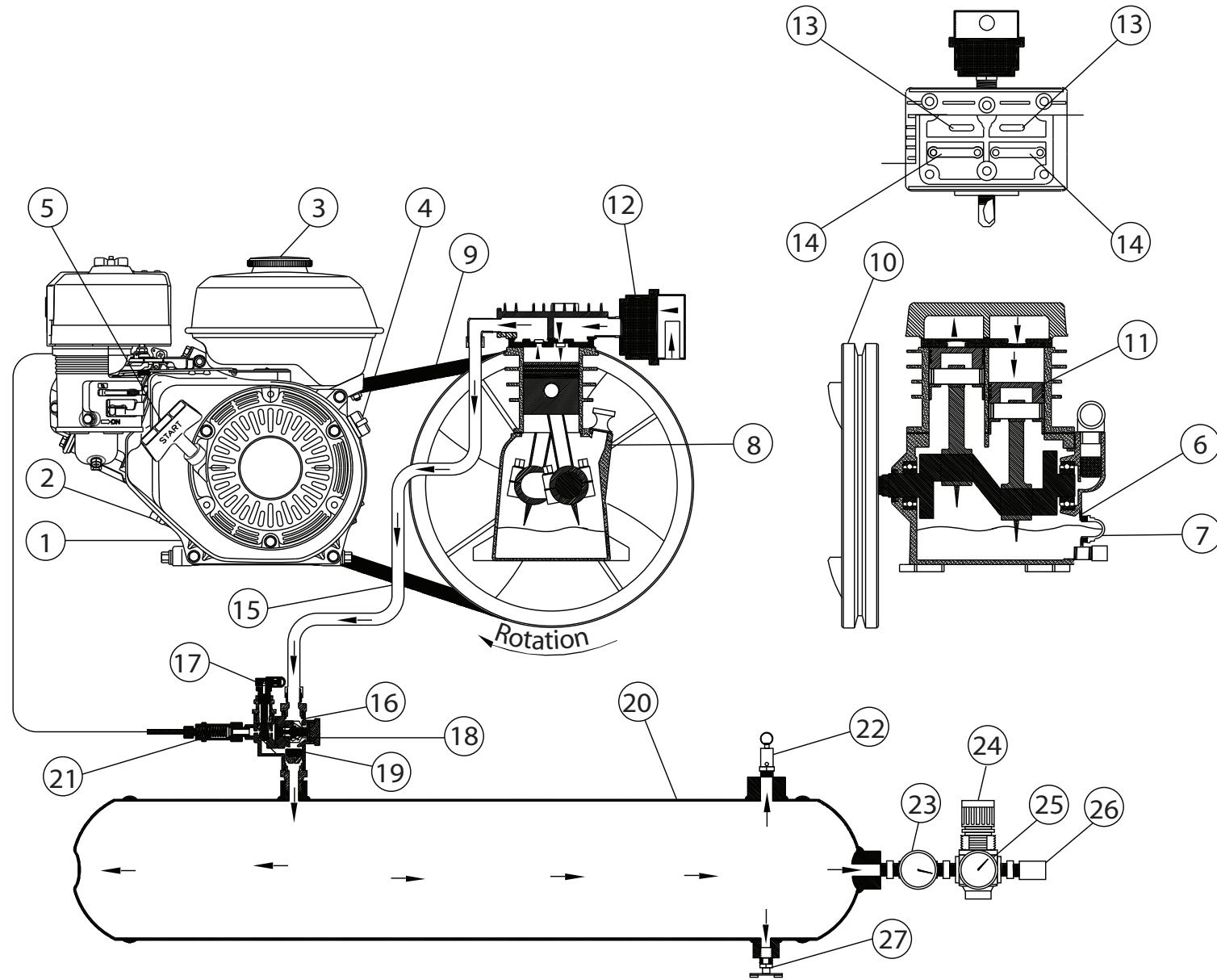
## **Table of Contents**

SPECIFICATIONS.....	3
FLOW CHART .....	4
GENERAL THEORY OF OPERATION .....	5
FRAME ASSEMBLY FOR AM1-PH65-08M.....	6
FRAME ASSEMBLY FOR AM1-PH65-20M.....	8
FRAME ASSEMBLY FOR AM1-PR07_PK07-08M.....	10
FRAME ASSEMBLY FOR AM1-PR07-20M.....	12
SINGLE STAGE COMPRESSOR (3-0303) .....	14
SINGLE STAGE AIR THROTTLE ASSEMBLY .....	16

**SPECIFICATIONS**

MODEL NUMBER	AM1-(PH65, PR07)-08M	AM1-(PH65, PR07)-20M	AM1-PK07-08M
Engine:	Honda / Subaru	Kohler	
Model	GX200 / EX21	CH270	
Engine Type	4 Stroke, Overhead Valve, Single Cylinder		
Oil Type	SAE 10W 30		
Oil Capacity (oz./liters)	20 oz. / 0.591 L	19.2 oz. / 0.568 L	
Low Oil Protection	Oil Alert™	Oil Sentry™	
Fuel Type	Unleaded Gasoline 86 Octane Minimum		
Fuel Capacity (gallon/liters)	.95 / 3.6	1.06 / 4.0	
Starting	Recoil		
Engine RPM	3300		
Idle RPM	2200-2400		
Compressor Pump:			
Number of Cylinders	2		
Compression Stages	1		
Bore/Stroke	2.99"x 1.89"		
RPM	1320		
Flywheel	300 mm (11.8")		
Lubrication	Splash		
Oil Capacity	9.5 oz./280 ml		
Oil Type	30 W Non Detergent		
Crankcase	Cast Iron		
Bearings	Ball		
Cylinder	Cast Iron		
Valves	Reed-Single		
Head	Cast Iron		
Filter	Canister		
Pilot Valve Setting:			
Cut-out	125 PSI		
Cut-in	95 PSI		
Air Tank:			
Capacity	8 Gallons	20 Gallons	8 Gallons
Performance:			
CFM @ 40 PSI		16.8	
CFM @ 100 PSI		13.1	
Maximum Pressure		125 PSI	
Pump-up Time: 0-125 PSI	36 seconds	100 seconds	36 seconds
Recovery Time: 95-125 PSI	7.5 seconds	22 seconds	7.5 seconds
Weight:			
Net	170 lbs	177 lbs	170 lbs
Shipping	190 lbs	252 lbs	190 lbs
Dimensions:			
Basic L x W x H	44.5" x 18.5" x 26"	37" x 23.5" x 33"	44.5" x 18.5" x 26"
Shipping L x W x H	45" x 19" x 32"	46.5" x 31.5" x 48.5"	45" x 19" x 32"

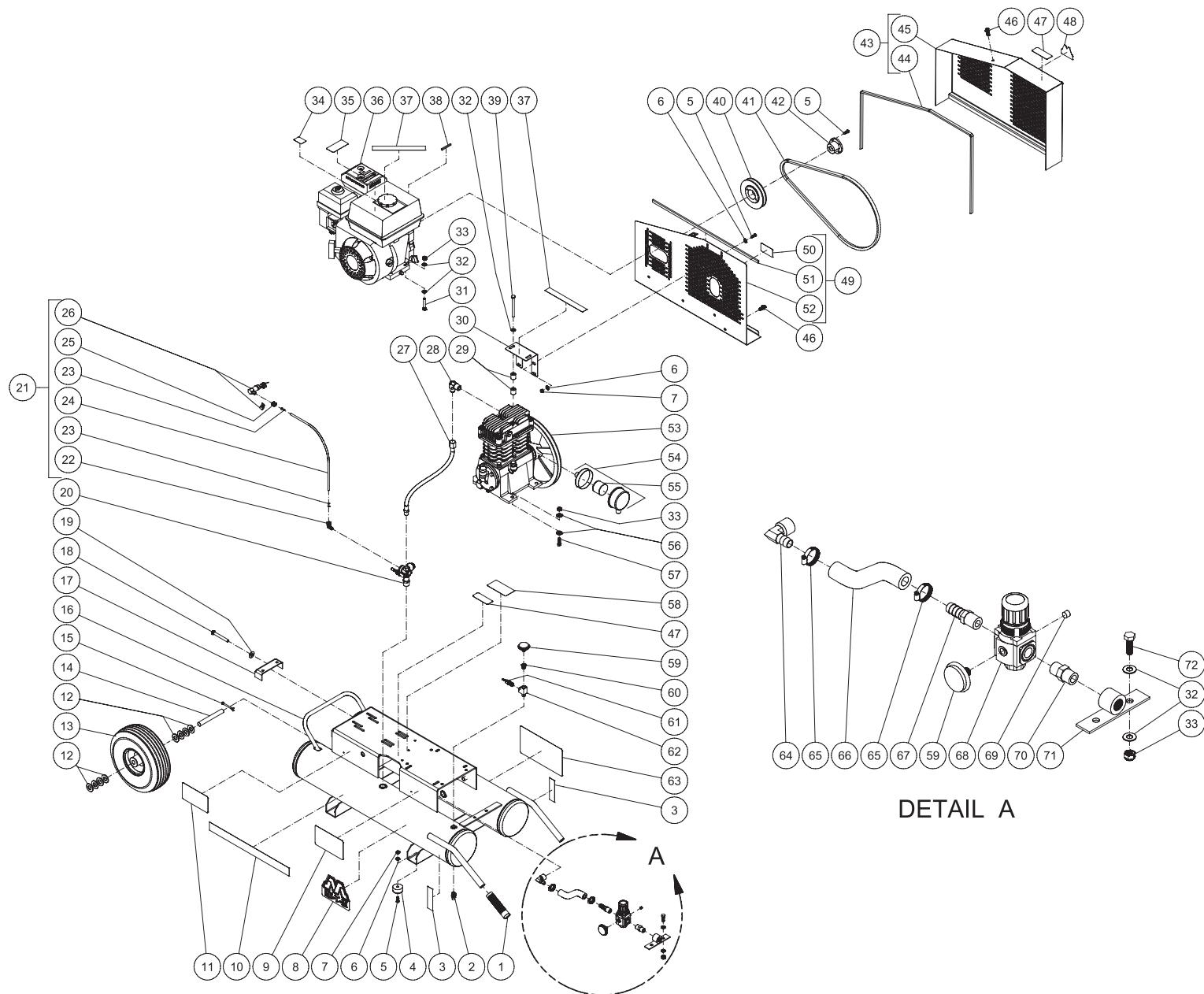
## FLOW CHART



OMAC0064A-060399-RD

## GENERAL THEORY OF OPERATION

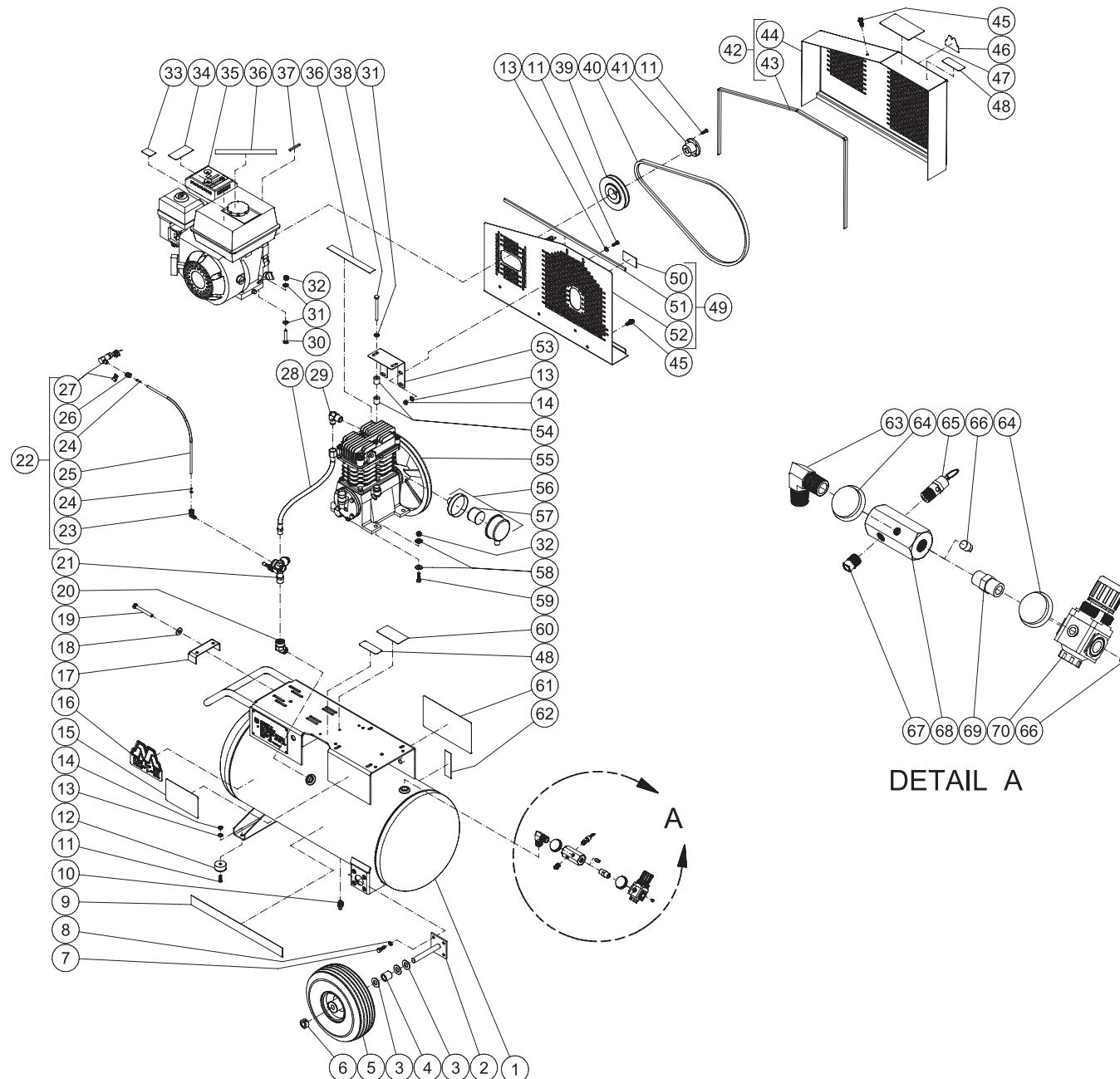
1. The **ENGINE (1)** supplies power to the air compressor.
  - a. The **ENGINE (1)** is lubricated by oil. The oil level should be checked before each use by removing the **ENGINE OIL DIPSTICK (2)**.
  - b. The **ENGINE (1)** runs on gasoline. The **FUEL TANK (3)** level should be checked before each use.
  - c. The **ENGINE ON/OFF SWITCH (4)** and **STARTER ROPE (5)** are used to start the engine.
  - d. Refer to engine owner's manual for appropriate starting procedures and requirements of the **ENGINE (1)**.
2. The **COMPRESSOR PUMP (6)** is lubricated by oil. The oil level should be checked before each use by viewing the **COMPRESSOR PUMP OIL SIGHTGLASS (7)**. If the oil level is below the half way mark on this sight glass, add SAE-30W non-detergent oil to the **COMPRESSOR PUMP OIL FILL PORT (8)**.
3. When the unit is operating, the **V-BELT (9)** turns the **COMPRESSOR PUMP FLYWHEEL (10)** which rotates the crankshaft and moves the pistons.
4. As the **PISTON (11)** moves down, air is drawn in through the **INLET AIR FILTER (12)** and then through the **INLET REED VALVE (13)** and into the piston chamber. At the same time, the **OUTLET REED VALVE (14)** is closed. This allows air to fill the piston chamber.
5. As the **PISTON (11)** moves upward, the **INLET REED VALVE (13)** closes. The **OUTLET REED VALVE (14)** opens allowing the compressed air to flow into the **PUMP DISCHARGE LINE (15)**.
6. The compressed air then enters the **PILOT CONTROL VALVE (16)** which has a **TOGGLE KNOB (17)** with two positions.
  - a. **Easy Start Position:** When the **TOGGLE KNOB (17)** is in the *open* position (*vertical*) air moves out the **PILOT VALVE MUFFLER (18)** allowing the **ENGINE (1)** to start under no-load conditions .
  - b. **Constant Run Position:** When the **TOGGLE KNOB (17)** is in the *closed* position (*horizontal*) the compressed air opens the **CHECK VALVE (19)** and moves into the **AIR TANK (20)**. When the pressure in the **AIR TANK (20)** reaches the maximum pressure setting of the **PILOT CONTROL VALVE (16)**, the excess air exits the **PILOT VALVE MUFFLER (18)** and the **CHECK VALVE (19)** will close. At the same time the **THROTTLE CONTROL (21)** idles the **ENGINE (1)** down.
7. The **SAFETY RELIEF VALVE (22)** protects the system from any overpressure conditions.
8. The **TANK PRESSURE GAUGE (23)** indicates tank pressure. The **AIR PRESSURE REGULATOR (24)** can be adjusted to the desired operating pressure which is indicated on the **OUTLET PRESSURE GAUGE (25)**. The air exits through the **OUTLET FITTING (26)**.
9. The **ENGINE ON/OFF SWITCH (4)** stops the **ENGINE (1)** when moved to the "OFF" position.
10. When the **ENGINE (1)** is off, compressed air should be released from the **AIR TANK (20)** by opening the attached air tool or by pulling on the **SAFETY RELIEF VALVE (22)**. When the **TANK PRESSURE GAUGE (23)** registers less than 10 PSI, drain the condensation from the **AIR TANK (20)** by opening the **TANK DRAIN (27)**.

**FRAME ASSEMBLY FOR AM1-PH65-08M**

AM1-PH65-08M-031212-MLK

AM1-PH65-08M 031212 MLK

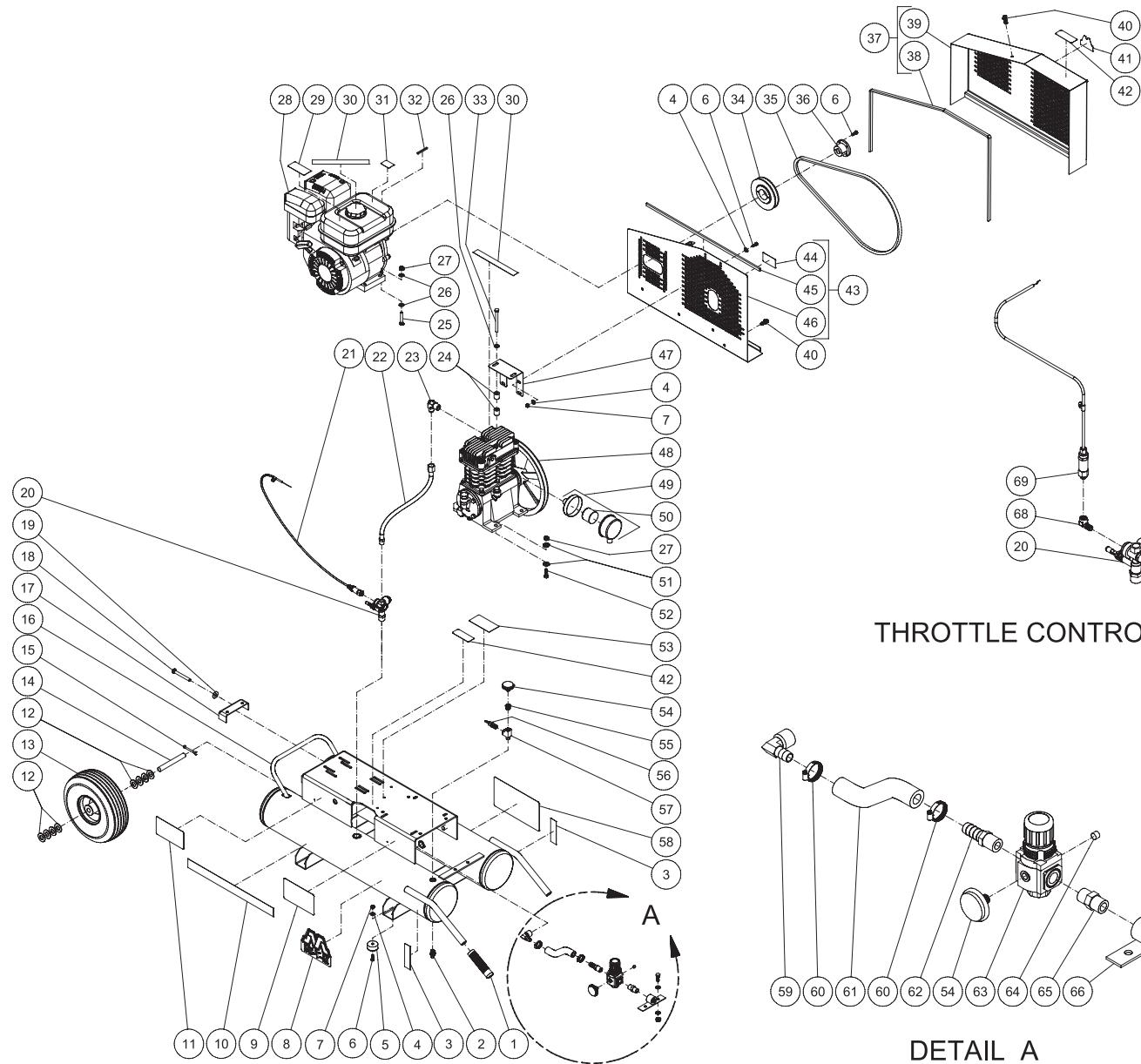
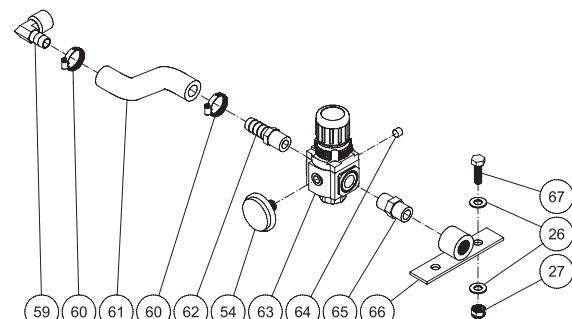
AM1-PH65-08M						
ITEM	DESCRIPTION	Mi-T-M #	QTY	ITEM	DESCRIPTION	Mi-T-M #
1	HANDLE GRIP	7-0143	2	37	DECAL - CHECK OIL (SEE 71-2005)	N/A
2	PETCOCK	23-0312	2	38	KEY	43-0073
3	DECAL - TANK DRAIN (SEE 71-2005)	N/A	2	39	BOLT	27-8044
4	ISOLATOR	14-0069	4	40	SHEAVE	10-0105
5	BOLT	27-0015	8	41	BELT	11-0040
6	WASHER	28-0002	8	42	BUSHING	9-0009
7	LOCKNUT	30-0155	6	43	BELTGUARD COVER ASSEMBLY *(INC. 44-45)	854-0095
8	DECAL - Mi-T-M	34-2169	1	44	EDGING *(FOUR FEET REQUIRED)	33-0020
9	DECAL - MAINTENANCE INSTRUCTIONS (SEE 71-2005)	N/A	1	45	BELTGUARD COVER ASSEMBLY	N/A
10	DECAL - STRIPE	34-2188	1	46	BOLT	27-9524
11	DECAL - OPERATING INSTRUCTIONS (SEE 71-2005)	N/A	1	47	DECAL - Mi-T-M	34-2167
12	WASHER	28-0008	8	48	DECAL - RISK OF BURNS (SEE 71-2005)	N/A
13	WHEEL	14-0130	1	49	BELTGUARD BACK ASSEMBLY (INC. 50-52)	854-0094
14	AXLE	20-0420	1	50	DECAL - BELTGUARD IN PLACE (SEE 71-2005)	N/A
15	COTTER PIN	43-0092	2	51	EDGING *(THREE FEET REQUIRED)	33-0020
16	AIR TANK ASSEMBLY	N/A	1	52	BELTGUARD BACK ASSEMBLY	N/A
17	TIGHTENER BRACKET	20-0614A01	1	53	PUMP	3-0303
18	BOLT	27-0576	1	54	AIR FILTER ASSEMBLY	19-0253
19	WASHER	28-0023	1	55	FILTER	19-0252
20	PILOT VALVE	22-0470	1	56	WASHER	28-0022
21	AIR THROTTLE CONTROL ASSEMBLY	854-0064	1	57	BOLT	27-0068
22	ADAPTER	23-0328	1	58	DECAL- SILVER STICKER	N/A
23	TUBE SUPPORT	23-0486	2	59	PRESSURE GAUGE	22-0257
24	HOSE *(TWO FEET REQUIRED)	15-0238	1	60	REDUCER	23-0111
25	NUT	23-0315	1	61	SAFETY VALVE	22-0228
26	AIR THROTTLE CONTROL ASSEMBLY	N/A	1	62	TEE	23-0127
27	HOSE	15-0236	1	63	DECAL - CAUTION/WARNING/DANGER (SEE 71-2005)	N/A
28	ELBOW	24-0074	1	64	HOSE BARB	23-0418
29	SPACER	33-0358	4	65	HOSE CLAMP	42-0011
30	BELTGUARD BRACKET	20-1028A01	1	66	HOSE *(ONE FOOT REQUIRED REQUIRED)	15-0007
31	BOLT	27-0070	4	67	HOSE BARB	23-0105
32	WASHER	28-0003	14	68	REGULATOR	22-0231
33	LOCKNUT	30-0157	10	69	PLUG	24-0082
34	DECAL - ENGINE FUEL (SEE 71-2005)	N/A	1	70	NIPPLE	24-0010
35	DECAL - MUFFLER HOT (SEE 71-2005)	N/A	1	71	REGULATOR MOUNTING BRACKET	20-0421A01
36	ENGINE - HONDA 6.5 HP	1-0088	1	72	BOLT	27-0067
				-	DECAL SET	71-2005

**FRAME ASSEMBLY FOR AM1-PH65-20M**

AM1-PH65-20M-031212-MLK

AM1-PH65-20M 031212-MLK

AM1-PH65-20M							
ITEM	DESCRIPTION	Mi-T-M #	QTY	ITEM	DESCRIPTION	Mi-T-M #	QTY
1	AIR TANK ASSEMBLY	12-0190A01	1	37	KEY	43-0073	1
2	AXLE	20-0670A01	2	38	BOLT	27-8044	2
3	WASHER	28-0008	6	39	SHEAVE	10-0105	1
4	SPACER	62-0188	2	40	BELT	11-0040	1
5	WHEEL	14-0130	2	41	BUSHING	9-0009	1
6	COLLAR	33-0351	2	42	BELTGUARD COVER ASSEMBLY *(INC. 43-44)	854-0095	1
7	BOLT	27-0067	8	43	EDGING *(FOUR FEET REQUIRED)	33-0020	1
8	LOCKWASHER	29-0007	8	44	BELTGUARD COVER ASSEMBLY	N/A	1
9	DECAL - STRIPE	34-2188	1	45	BOLT	27-9524	4
10	PETCOCK	23-0312	1	46	DECAL - Mi-T-M	34-2167	1
11	BOLT	27-0015	6	47	DECAL - OPERATING INSTRUCTIONS (SEE 71-2005)	N/A	1
12	ISOLATOR	14-0069	2	48	DECAL - RISK OF BURNS (SEE 71-2005)	N/A	2
13	WASHER	28-0002	6	49	BELTGUARD BACK ASSEMBLY (INC. 50-52)	854-0094	1
14	LOCKNUT	30-0155	4	50	DECAL - BELTGUARD IN PLACE (SEE 71-2005)	N/A	1
15	DECAL - MAINTENANCE INSTRUCTIONS (SEE 71-2005)	N/A	1	51	EDGING *(THREE FEET REQUIRED)	33-0020	1
16	DECAL - Mi-T-M	34-2169	1	52	BELTGUARD BACK ASSEMBLY	N/A	1
17	TIGHTENER BRACKET	20-0614A01	1	53	BELTGUARD BRACKET	20-1028A01	1
18	WASHER	28-0023	1	54	SPACER	33-0358	4
19	BOLT	27-0576	1	55	PUMP	3-0303	1
20	ELBOW	24-0041	1	56	AIR FILTER ASSEMBLY	19-0253	1
21	PILOT VALVE	22-0470	1	57	FILTER	19-0252	1
22	AIR THROTTLE CONTROL ASSEMBLY	854-0064	1	58	WASHER	28-0022	8
23	ADAPTER	23-0328	1	59	BOLT	27-0068	4
24	TUBE SUPPORT	23-0486	2	60	DECAL - SILVER STICKER	N/A	1
25	HOSE *(TWO FEET REQUIRED)	15-0238	1	61	DECAL - CAUTION/WARNING/DANGER (SEE 71-2005)	N/A	1
26	NUT	23-0315	1	62	DECAL - TANK DRAIN (SEE 71-2005)	N/A	1
27	AIR THROTTLE CONTROL ASSEMBLY	N/A	1	63	NIPPLE	24-0174	1
28	HOSE	15-0236	1	64	PLUG	24-0082	3
29	ELBOW	24-0074	1	65	REGULATOR	22-0231	1
30	BOLT	27-0070	4	66	PRESSURE GAUGE	22-0257	2
31	WASHER	28-0003	10	67	NIPPLE	24-0010	1
32	LOCKNUT	30-0157	8	68	MANIFOLD BLOCK	24-0264	1
33	DECAL - ENGINE FUEL (SEE 71-2005)	N/A	1	69	REDUCER	23-0111	1
34	DECAL - MUFFLER HOT (SEE 71-2005)	N/A	1	70	SAFETY VALVE	22-0228	1
35	ENGINE - HONDA 6.5 HP	1-0088	1	-	DECAL SET	71-2005	1
36	DECAL - CHECK OIL (SEE 71-2005)	N/A	2				

**FRAME ASSEMBLY FOR AM1-PR07\_PK07-08M****THROTTLE CONTROL FOR PK07****DETAIL A**

AM1-PR07-PK07-08M 020812 MLK

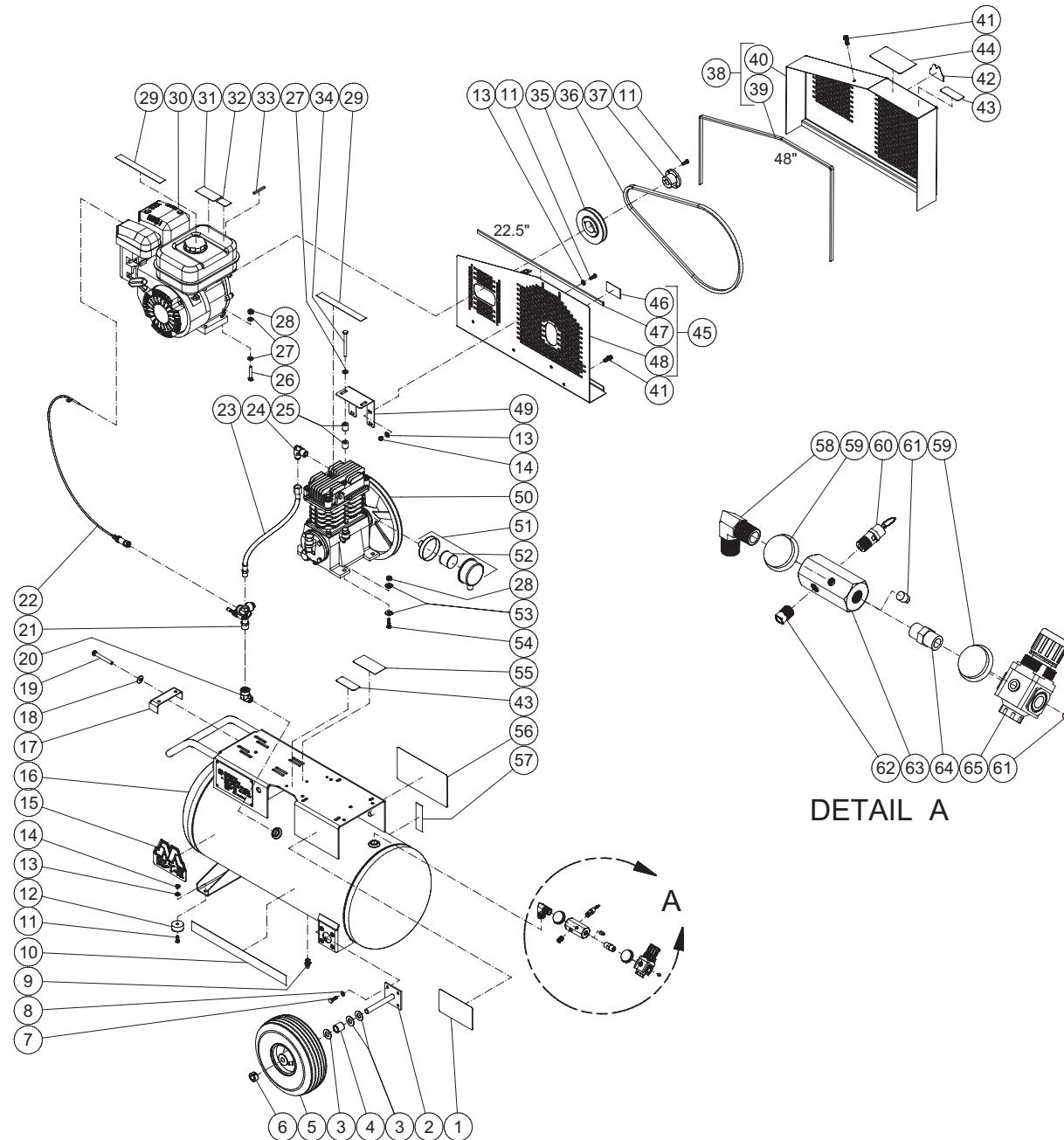
FRAME ASSEMBLY			
ITEM	DESCRIPTION	Mi-T-M #	QTY
1	HANDLE GRIP	7-0143	2
2	PETCOCK	23-0312	2
3	DECAL - TANK DRAIN (SEE 71-2005)	N/A	2
4	WASHER	28-0002	8
5	ISOLATOR	14-0069	4
6	BOLT	27-0015	8
7	LOCKNUT	30-0155	6
8	DECAL - Mi-T-M	34-2169	1
9	DECAL - MAINTENANCE INSTRUCTIONS (SEE 71-2005)	N/A	1
10	DECAL - STRIPE	34-2188	1
11	DECAL - OPERATING INSTRUCTIONS (SEE 71-2005)	N/A	1
12	WASHER	28-0008	8
13	WHEEL	14-0130	1
14	AXLE	20-0420	1
15	COTTER PIN	43-0092	2
16	AIR TANK ASSEMBLY	12-0056A01	1
17	TIGHTENER BRACKET	20-0614A01	1
18	BOLT	27-0576	1
19	WASHER	28-0023	1
20	PILOT VALVE	22-0470	1
21	BULLWHIP THROTTLE CONTROL (AM1-PR07)	33-0401	1
22	HOSE	15-0236	1
23	ELBOW	24-0074	1
24	SPACER	33-0358	4
25	BOLT	27-0070	4
26	WASHER	28-0003	14
27	LOCKNUT	30-0157	10
28	ENGINE - SUBARU (AM1-PR07)	1-0133	1
-	ENGINE - KOHLER (AM1-PK07)	1-0206	1
29	DECAL - MUFFLER HOT (SEE 71-2005)	N/A	1
30	DECAL - CHECK OIL (SEE 71-2005)	N/A	2
31	DECAL - ENGINE FUEL (SEE 71-2005)	N/A	1
32	KEY	43-0073	1
33	BOLT	27-8043	2
34	SHEAVE	10-0105	1
35	BELT	11-0040	1

ITEM	DESCRIPTION	Mi-T-M #	QTY
36	BUSHING	9-0009	1
37	BELTGUARD COVER ASSEMBLY (INC. 38-39)	854-0095	1
38	EDGING *(FOUR FEET REQUIRED)	33-0020	1
39	BELTGUARD COVER ASSEMBLY	6-0125A01	1
40	BOLT	27-9524	4
41	DECAL - Mi-T-M	34-2167	1
42	DECAL - RISK OF BURNS (SEE 71-2005)	N/A	2
43	BELTGUARD BACK ASSEMBLY (INC. 44-46)	854-0094	1
44	DECAL - BELTGUARD IN PLACE (SEE 71-2005)	N/A	1
45	EDGING *(THREE FEET REQUIRED)	33-0020	1
46	BELTGUARD BACK ASSEMBLY	6-0124A01	1
47	BELTGUARD BRACKET	20-1028A01	1
48	PUMP	3-0303	1
49	AIR FILTER ASSEMBLY	19-0253	1
50	FILTER	19-0252	1
51	WASHER	28-0022	8
52	BOLT	27-0068	4
53	DECAL- SILVER STICKER	N/A	1
54	PRESSURE GAUGE	22-0257	2
55	REDUCER	23-0111	1
56	SAFETY VALVE	22-0228	1
57	TEE	23-0127	1
58	DECAL - CAUTION/WARNING/DANGER (SEE 71-2005)	N/A	1
59	HOSE BARB	23-0418	1
60	HOSE CLAMP	42-0011	2
61	HOSE *(ONE FOOT REQUIRED)	15-0007	1
62	HOSE BARB	23-0105	1
63	REGULATOR	22-0231	1
64	PLUG	24-0082	1
65	NIPPLE	24-0010	1
66	REGULATOR MOUNTING BRACKET	20-0421A01	1
67	BOLT	27-0067	2
68	ELBOW (AM1-PK07)	23-0118	1
69	THROTTLE CONTROL (A1M-PK07)	33-0399	1
-	DECAL SET	71-2005	1

\*MUST ORDER IN ONE FOOT LENGTHS

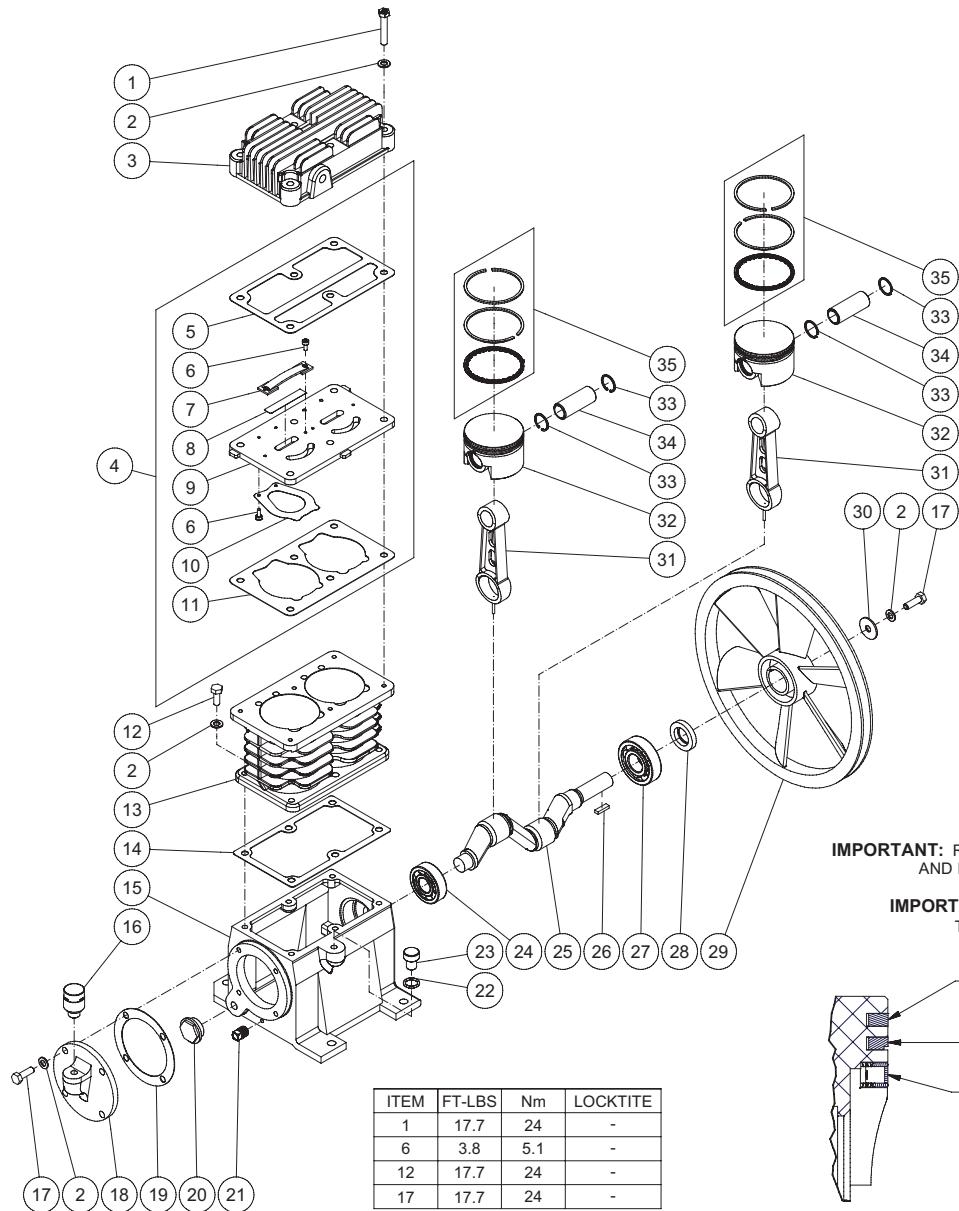
## FRAME ASSEMBLY FOR AM1-PR07-20M



AM1-PR07-20M 031612 MLK

AM1-PR07-20M 031612 MLK

FRAME ASSEMBLY			
ITEM	DESCRIPTION	Mi-T-M #	QTY
1	DECAL - MAINTENANCE INSTRUCTIONS (SEE 71-2005)	N/A	1
2	AXLE	20-0670A01	2
3	WASHER	28-0008	6
4	SPACER	62-0188	2
5	WHEEL	14-0017	2
6	COLLAR	33-0351	2
7	BOLT	27-0067	8
8	LOCKWASHER	29-0007	8
9	PETCOCK	23-0312	1
10	DECAL - 17" STRIPE	N/A	1
11	BOLT	27-0015	6
12	ISOLATOR	14-0069	2
13	WASHER	28-0002	6
14	LOCKNUT	30-0155	4
15	DECAL - Mi-T-M	34-2169	1
16	AIR TANK ASSEMBLY	12-0190A01	1
17	TIGHTENER BRACKET	20-0614A01	1
18	WASHER	28-0023	1
19	BOLT	27-0576	1
20	ELBOW	24-0041	1
21	PILOT VALVE	22-0470	1
22	THROTTLE CONTROL	33-0401	1
23	HOSE	15-0236	1
24	90° ELBOW FITTING	24-0074	1
25	SPACER	33-0358	4
26	BOLT	27-0070	4
27	WASHER	28-0003	10
28	LOCKNUT	30-0157	8
29	DECAL - CHECK OIL	N/A	2
30	ENGINE	1-0133	1
31	DECAL - MUFFLER HOT (SEE 71-2005)	N/A	1
32	DECAL - ENGINE FUEL (SEE 71-2005)	N/A	1
33	KEY	43-0073	1
*MUST ORDER IN ONE FOOT LENGTHS			
34	BOLT	27-8043	2
35	SHEAVE	10-0105	1
36	BELT	11-0040	1
37	BUSHING	9-0009	1
38	BELTGUARD COVER ASSEMBLY (INC. 39-40)	854-0095	1
39	EDGING *(FOUR FEET REQUIRED)	33-0020	1
40	BELTGUARD COVER ASSEMBLY	6-0125A01	1
41	BOLT	27-9524	4
42	DECAL - Mi-T-M	N/A	1
43	DECAL - RISK OF BURNS (SEE 71-2005)	N/A	2
44	DECAL - OPERATING INSTRUCTIONS (SEE 71-2005)	N/A	1
45	BELTGUARD BACK ASSEMBLY (INC. 46-48)	854-0094	1
46	DECAL - BELTGUARD IN PLACE (SEE 71-2005)	N/A	1
47	EDGING *(THREE FEET REQUIRED)	33-0020	1
48	BELTGUARD BACK ASSEMBLY	6-0124A01	1
49	BELTGUARD BRACKET	20-1028A01	1
50	PUMP	3-0303	1
51	AIR FILTER ASSEMBLY	19-0253	1
52	FILTER	19-0252	1
53	WASHER	28-0022	8
54	BOLT	27-0068	4
55	DECAL- SILVER STICKER	N/A	1
56	DECAL - CAUTION/WARNING/DANGER (SEE 71-2005)	N/A	1
57	DECAL - TANK DRAIN (SEE 71-2005)	N/A	1
58	ELBOW	24-0267	1
59	PRESSURE GAUGE	22-0257	2
60	SAFETY VALVE	22-0228	1
61	PLUG	24-0082	2
62	PLUG	24-0009	1
63	MANIFOLD	24-0266	1
64	NIPPLE	24-0010	1
65	REGULATOR	22-0231	1
-	DECAL SET - COMP GAS	71-2005	1

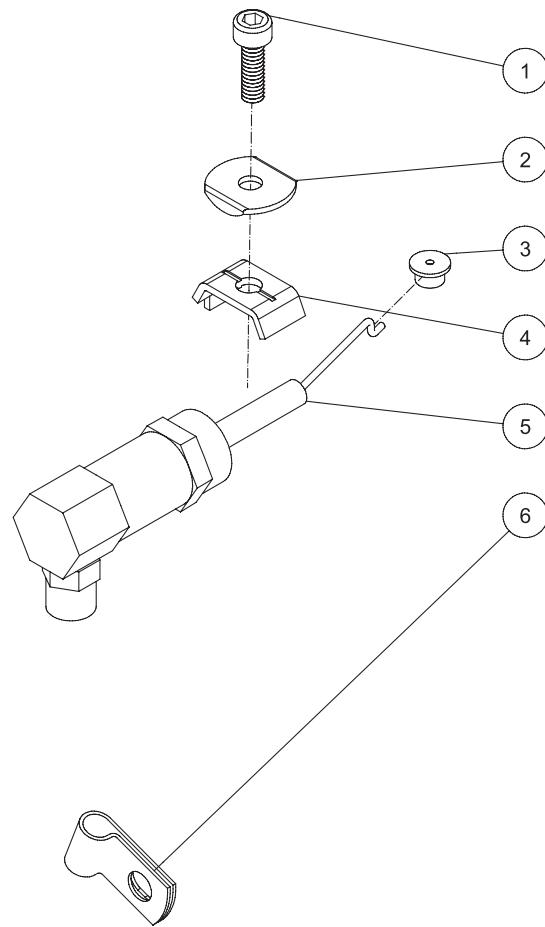
**SINGLE STAGE COMPRESSOR (3-0303)**

3-0303 062912-MLK



PUMP (3-0303)				3-0303 062912-MLK			
REF #	DESCRIPTION	PART #	QTY	REF #	DESCRIPTION	PART #	QTY
1	Screw	27-8037	6	19	Crankcase Cover Gasket	N/A	1
2	Copper Washer	28-1060	17	20	Oil Level Sight Glass	46-1336	1
3	Cylinder Head	46-1384	1	21	Plug	24-0009	1
4	Valve Plate Kit (Inc. 5-11)	70-0517	1	22	O-Ring	25-0386	1
5	Cylinder Head Gasket	N/A	1	23	Oil Plug	46-1337	1
6	Screw	N/A	8	24	Ball Bearing	48-0086	1
7	Valve Seat	N/A	2	25	Crankshaft	46-1338	1
8	Outlet Reed Valve	N/A	2	26	Key	43-0131	1
9	Valve Plate	N/A	1	27	Ball Bearing	48-0087	1
10	Reed Valve-Inlet	N/A	2	28	Oil Seal	26-0383	1
11	Valve Plate-Cylinder Gasket	N/A	1	29	Flywheel	10-0142	1
12	Screw	27-8032	6	30	Block Washer	28-1063	1
13	Cylinder	46-1333	1	31	Connecting Rod	46-1339	2
14	Cylinder Crankcase Gasket	N/A	1	32	Piston	46-1340	2
15	Crankcase	N/A	1	33	Internal C-Clip	46-1341	4
16	Breather Assy	46-1334	1	34	Piston Wrist Pin	46-1342	2
17	Bolt	27-8033	5	35	Piston Ring Kit	70-0518	2
18	Crankcase Cover	46-1335	1	36	Kit-Pump Gaskets (Inc. 5, 11, 14, 19)	70-0519	1

## SINGLE STAGE AIR THROTTLE ASSEMBLY



854-0090 033108 JJT

AIR THROTTLE ASSEMBLY			
REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	N/A	1
2	Clamp	N/A	1
3	Adapter	62-0126	1
4	Engine Throttle Clip	45-0084	1
5	Air Throttle Control	33-0394	1
6	Clip	N/A	1

854-0090 033108-JJT



\*Always follow manufacturer instructions\*



\*Always follow manufacturer instructions\*

Manufactured by Mi-T-M  
8650 Enterprise Drive, Peosta IA 52068  
563-556-7484/ Fax 563-556-1235